

INCH-POUND

MIL-DTL-11484/411

23 October 2017

DETAIL SPECIFICATION SHEET

LAPEL BUTTON, MILITARY HORSEMAN, U. S. ARMY

This specification is approved for use by all
Departments and Agencies of the Department of Defense

The requirements for acquiring the product described herein shall consist of this specification sheet and the latest issue of MIL-DTL-11484.



MATERIAL: -1 and -2 Red Brass 85/15 (UNS Alloy No. C-230)

FINISH: Epoxy, Nickel Plated, Mirror-like Polished and shall match The Institute of Heraldry Metal Finish Chip Number 16.

DIMENSIONS:

HEIGHT: 3/4 inch (REF)

WIDTH: 3/4 inch (REF)

THICKNESS: 0.088 inch \pm 0.010 inch

ATTACHING DEVICE:

1: The attaching device for lapel should be prong and wing type clutch.

2: The prong shall be placed on the vertical centerline and 1/2 inch from the bottom.

PIERCING: Piercing shall be as indicated.

AMSC N/A

FSC 8455

EPOXY: Epoxy shall be applied to the badge as indicated above and shall match TIOH Color Chip Number listed below.

TIOH EPOXY COLOR CHIP NUMBERS	LOCATIONS
Black #33	The Letters in the Horseshoe

NOTES:

1. The term (REF) refers to the measurements taken from the Government furnished hub or die.

2. If hard cloisonné enamel is used, the required base material shall be Gilding Metal 95/5 (UNS Alloy No. C-210).

Custodian:
Army - IH

Preparing activity:
Army - IH

Review activity:
DLA - CT

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NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil>.